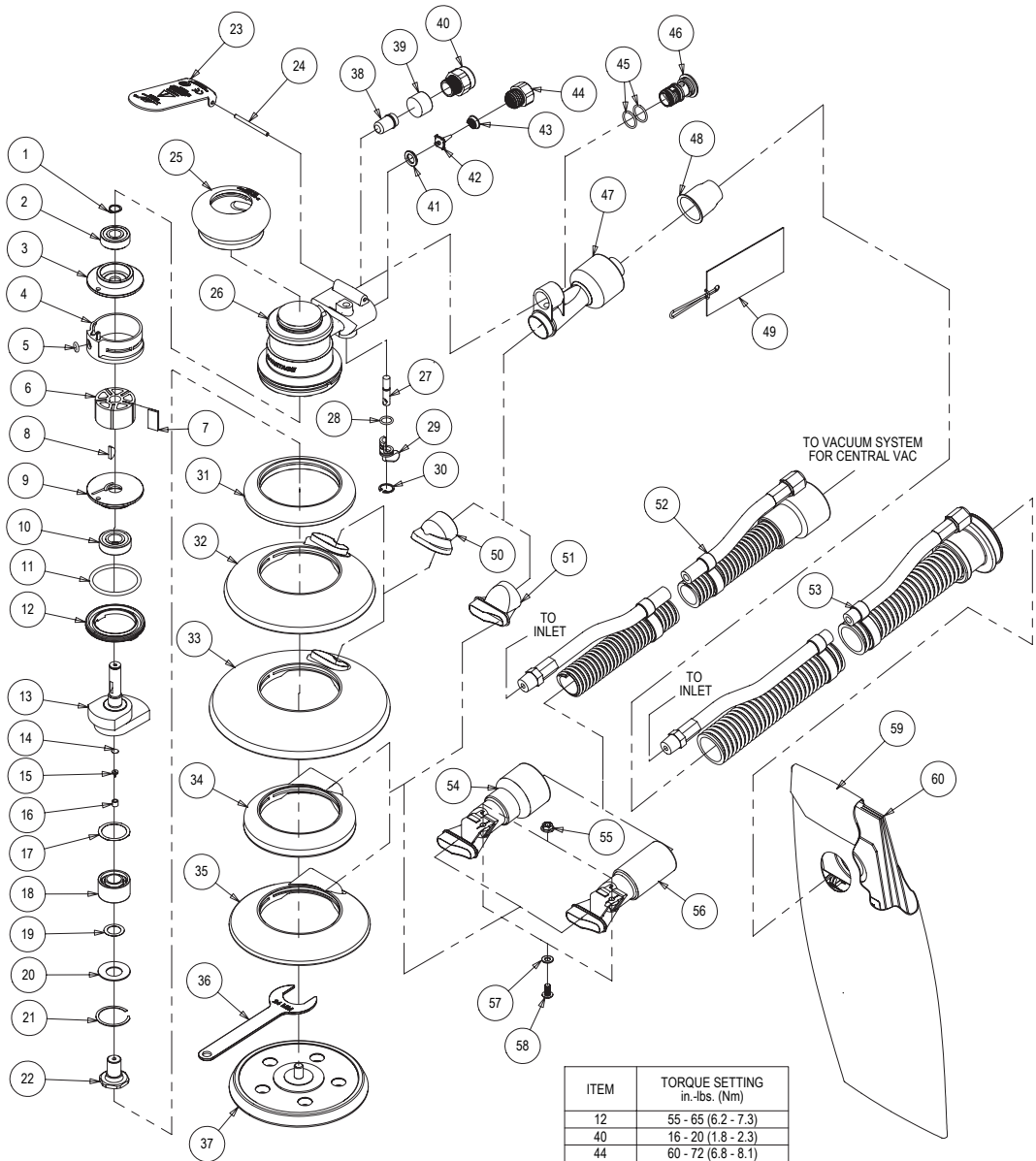


# Parts Page



ITEM	TORQUE SETTING in.-lbs. (Nm)
12	55 - 65 (6.2 - 7.3)
40	16 - 20 (1.8 - 2.3)
44	60 - 72 (6.8 - 8.1)
46	36 - 48 (4.1 - 5.2)
58	30 - 35 (3.4 - 3.9)

# Parts List

Item No.	Part No.	Description	Qty.
1	AVA0040	RETAINING RING	1
2	AVA0021	BEARING	1
3	AVA0065	REAR END PLATE	1
4	AVA0067	CYLINDER ASSEMBLY	1
5	AVA0042	O-RING	1
6	AVB0005	ROTOR	1
7	AVA0010	VANE	5
8	AVA0041	WOODRUFF KEY	1
9	AVA0064	FRONT ENDPLATE	1
10	AVA0019	BEARING	1
11	AVA0045	O-RING	1
12	AVA0001	LOCK RING	1
13	AVB0074	5 x 3/32 in. ORBIT SHAFT BALANCER	1
	AVB0072	5 x 3/16 in. ORBIT SHAFT BALANCER	1
	AVB0075	6 x 3/32 in. ORBIT SHAFT BALANCER	1
	AVB0073	6 x 3/16 in. ORBIT SHAFT BALANCER	1
14	AVA0122	FILTER	1
15	AVA0121	DUCKBILL CHECK VALVE	1
16	AVA0120	VALVE RETAINER	1
17	AVA0937	SHIM	1
18	AVA0938	DOUBLE ROW BEARING	1
19	AVA0016	SPACER	1
20	AVA0017	BELLEVILLE WASHER	1
21	AVA0018	RETAINING RING	1
22	AVB0018	SPINDLE	1
23	AVA0070	LEVER FOR 3/16 in ORBIT 12,000 RPM ROS	1
	AVA0332	LEVER FOR 3/32 in ORBIT 12,000 RPM ROS	1
24	AVA0031	LEVER SPRING PIN	1
25	AVB0007	2 1/2 in. (65 mm)GRIP	Optional
	AVB0008	2 3/4 in. (69 mm)GRIP	1
	AVB0009	3 in. (75 mm)GRIP	Optional
26	AVA0106	MACHINED HOUSING	1
27	AVA0008	VALVE STEM ASSEMBLY	1
28	AVA0043	O-RING	1
29	AVB0014	SPEED CONTROL	1
30	AVA0039	INTERNAL RETAINING RING	1
31	AVB0012	5/6 in. NON-VACUUM SHROUD	1
32	AVC0104	5 in LP SuperVAC SKIRT	Optional
	AVC0106	5 in TE SuperVAC SKIRT	Optional
33	AVC0105	6 in LP SuperVAC SKIRT	Optional
	AVC0107	6 in TE SuperVAC SKIRT	Optional
34	AVC0012	5/6 in. SuperVAC™ SHROUD	1
35	AVC0073	Ø 6 in. SCREEN ABRASIVE ROS SuperVAC SHROUD	1
36	AVA0022	24 mm PAD WRENCH	1
37	N/A	SEE "AirVANTAGE™ BACKUP PADS" ON PAGE 5 (type/size determined by model)	1
38	AVA0062	INTERNAL MUFFLER	1
39	AVA0068	MUFFLER INSERT	1
40	AVA0166	MUFFLER HOUSING	1
41	AVA0009	VALVE SEAT	1
42	AVA0007	VALVE	1
43	AVA0014	VALVE SPRING	1
44	AVA0013	INLET BUSHING ASSEMBLY	1
45	AVA0044	O-RING	2
46	AVA0006	SGV RETAINER	1
47	AVA0410	ASSEMBLY FOR 1 in./28 mm HOSE SuperVAC SGV SWIVEL EXHAUST FITTING	1
48	AVA0778	1 in./28 mm HOSE SEAL	1
49	AVA0933	1 in./28 mm HOSE SEAL TAG W/INSTRUCTION	1
50	AVB0122	SuperVAC CV/SGV SKIRT ADAPTER	1
51	AVC0108	SuperVAC SGV SKIRT/SHROUD ADAPTER	1
52	AVA0300	Ø 3/4 in. VAC HOSE TO Ø 3/4 in. x 1 in./28 mm ADAPTER COUPLING AND AIRLINE ASSEMBLY	Optional
	AVA0392	AIRLINE WITH Ø 1 in. VAC HOSE TO Ø 1 in./28 mm x 1 1/2 in. FRICTION FIT ADAPTER ASSEMBLY	Optional
53	AVA0412	Ø 1 in. VAC HOSE TO DOUBLE BAG FITTING AND AIRLINE ASSEMBLY	1
54	AVA0099	ROS SuperVAC™ CV 1 in./28 mm SWIVEL EXHAUST ASSEMBLY	1
55	AVA0048	FLANGED NUT	1
56	AVA0205	ROS SuperVAC CV 3/4 in. SWIVEL EXHAUST ASSEMBLY	Optional
57	AVA0047	WASHER	1
58	AVA0769	SCREW	1
59	AVA0468	CLOTH VACUUM COLLECTION BAG	1
60	AVA0470	VACUUM BAG INSERT	1